



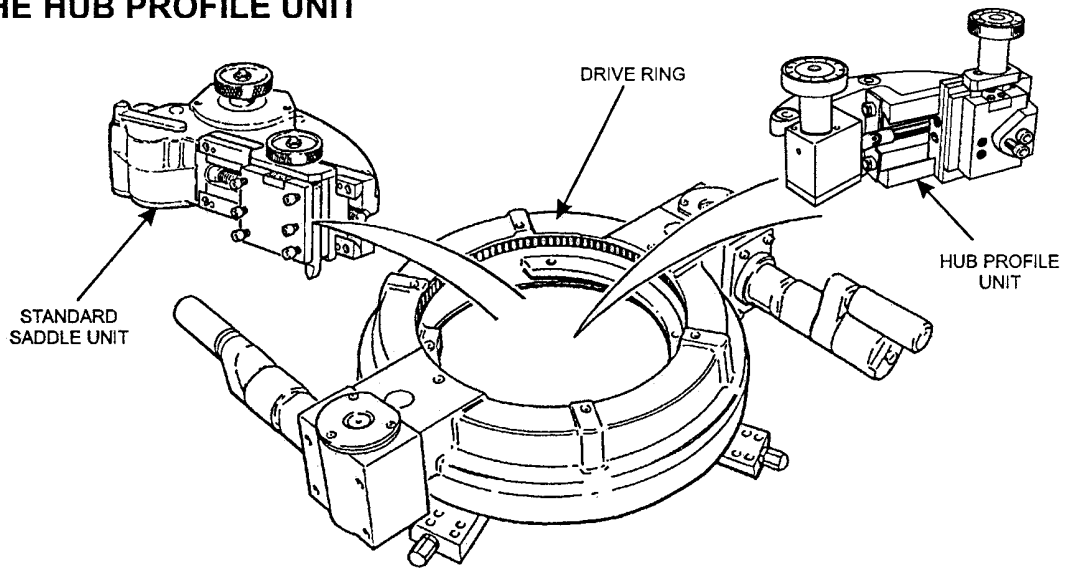
GLOBAL

MACHINE TECHNOLOGY



SILK ACCESSORY MACHINING KITS FOR AXL012, SX012, AND AX024 ROTARY MACHINING CENTERS

FITTING THE HUB PROFILE UNIT



Machine kits are designed to replace the existing “D-section” or saddle arrangement in the standard rotary machining centers. These kits have the same bolting configuration for easy replacement and set up. Standard “D-section” covers a range of flat and raised face flanges. Additional machine kits are used for refurbishing seal faces such as RTJ, Lens Ring, and Hub profile flanges.

FEATURES

- Pre-set cutting angles
- Extreme accuracy
- Measuring faces without removing set-up
 - Measuring tools
 - Ease of operation

HUB PROFILE KIT

Additional "D-section" to interchange with the standard AXL012, SX012, and AX024 drive rings to allow for machining of Techlok or Grayloc type hub connectors. The toolpost is designed with pre-set angles of 15°, 20°, and 23° to accurately single point the angled face.

Hub Profile Machining Range

AXL012.....	2" - 8" hub sizes
SX012.....	2" - 8" hub sizes
AX024.....	8" - 18" hub sizes



RTJ MEASURING KIT

Complete measuring tool used in conjunction with the ring joint machining kit to accurately measure the depth and width of ring grooves.

This kit can also measure the conical diameters for grooves and hub profiles such as Techlok or Grayloc style hub connectors.

LENS RING MACNING KIT

This machine kit is designed to refurbish lens ring flanges with a pre-set seat angle of 20°.

The kit consists of a toolpost for single point machining of the seat area and a grinding attachment for final mirrored finish of the seat.



For further details contact:



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